YANMAR

3GM (24hp@3600rpm)

Part Description	Qty	Part Number	
Air Filter Element	1	128270-12540	
Oil Filter Element	1	119305-35151	
Fuel Filter Element	1	104500-55710	
Fuel Filter O-Ring	1	24341-000440	
Alternator Belt	1	25132-003000	
Cyl.Head Gasket	1	128370-01332	
Rocker Cover Gasket	1	121450-11310	
Impeller	1	104211-42071	
Impeller Gasket	1	104211-42090	
Impeller Plate Screws	6	26554-040082	
S/W Pump Belt	1	104511-78780	
Thermostat	1	105582-49200	
Thermostat Gasket	1	104211-49160	
Injector	3	728170-53100	
Injector Nozzle	3	124770-53000	
Std Alternator	1	128270-77200	
Starter Motor	1	128170-77010	
Anode	2	27210-200300	

Service Kit	1	YEU-SERVKIT-002	
Inc: Oil Filter, Fuel Filter, FF Gasket, Impeller and gasket			

Yanmar Engine Oil	**15W40-1**	**1 Ltr**
	15W40-5	**5 Ltr**
	15W40-205	**205 Ltr**

Technical Info

Oil Pan Capacity (Ltr)	2.6
Suction Valve Clearance (mm)	0.2
Exhaust Valve Clearance (mm)	0.2

Torque Tightening (kgf-m)

Cylinder Head	10.0
Main Bearing	2.5
Con Rod	2.5
FW Bolt	7.0
Injection Valve	2.0

SPECIFICATION MAY CHANGE IN TIME. IF UNSURE PLEASE REFER TO THE SERVICE MANUAL.