YANMAR

2GM20F-YEU (18hp@3600rpm)

Part Description	Qty	Part Number	
Air Filter Element	1	128270-12540	
Oil Filter Element	1	119305-35151	
Fuel Filter Element	1	104500-55710	
Fuel Filter O-Ring	1	24341-000440	
Alternator Belt	1	25132-003700	
Cyl.Head Gasket	1	128271-01911	
Rocker Cover Gasket	1	128270-11310	
Impeller	1	128990-42200	
Impeller Gasket	1	X02173476	
Impeller Plate Screws	6	X0504163	
S/W Pump Belt	1	104511-78780	
Thermostat	1	121750-49800	
Thermostat Gasket	1	129350-49541	
Injector	2	728170-53100	
Injector Nozzle	2	124770-53000	
Std Alternator	1	128271-77200	
Starter Motor	1	128170-77010	
Anode	N/A	Not Fitted	

Service Kit	1	YEU-SERVKIT-005	
Inc: Oil Filter, Fuel Filter, FF Gasket, Impeller and gasket			

Yanmar Engine Oil	**15W40-1**	**1 Ltr**
	15W40-5	**5 Ltr**
	15W40-205	**205 Ltr**

Yanmar Coolant XLC	**COOLANT-1**	**1 Ltr**
	COOLANT-5	**5 Ltr**
	COOLANT-205	**205 Ltr**

Technical Info

Oil Pan Capacity (Ltr)	2.0
Coolant Capacity (Ltr)	3.7
Suction Valve Clearance (mm)	0.2
Exhaust Valve Clearance (mm)	0.2

Torque Tightening (kgf-m)

Cylinder Head	12.0
Main Bearing	2.5
Con Rod	2.5
FW Bolt	7.0
Injection Valve	2.0

SPECIFICATION MAY CHANGE IN TIME. IF UNSURE PLEASE REFER TO THE SERVICE MANUAL.