

2QM (20hp@3200rpm)

Part Description	Qty	Part Number	
Air Filter Element	1	124770-12540	
Oil Filter Element	1	124085-35113	
Fuel Filter Element	1	124220-35210	
Fuel Filter O-Ring	1	124220-35270	
Alternator Belt	1	25112-003700	
Cyl.Head Gasket	1	124772-01331	
Rocker Cover Gasket	1	124450-11310	
Impeller	1	124223-42092	
Impeller Gasket	1	124223-42110	
Impeller Plate Screws	6	26554-040082	
S/W Pump Belt	1	104511-78780	
Thermostat	1	124790-49801	
Thermostat Gasket	1	124790-49760	
Injector	2	728170-53100	
Injector Nozzle	2	124770-53000	
Std Alternator	1	121370-77200	
Starter Motor	1	128170-77010	
Anode	N/A	Not Fitted	

Technical Info

Oil Pan Capacity (Ltr)	6.5
Suction Valve Clearance (mm)	0.15
Exhaust Valve Clearance (mm)	0.15

Torque Tightening (kgf-m)

Cylinder Head	1st=6 2nd=12 3rd=18
Main Bearing	6.5 - 7.0
Con Rod	6.5
FW Bolt	9.5 - 10.5
Injection Valve	2.0

SPECIFICATION MAY CHANGE IN TIME. IF UNSURE PLEASE REFER TO THE SERVICE MANUAL.

Yanmar Engine Oil	15W40-1	1 Ltr
	15W40-5	5 Ltr
	15W40-205	205 Ltr