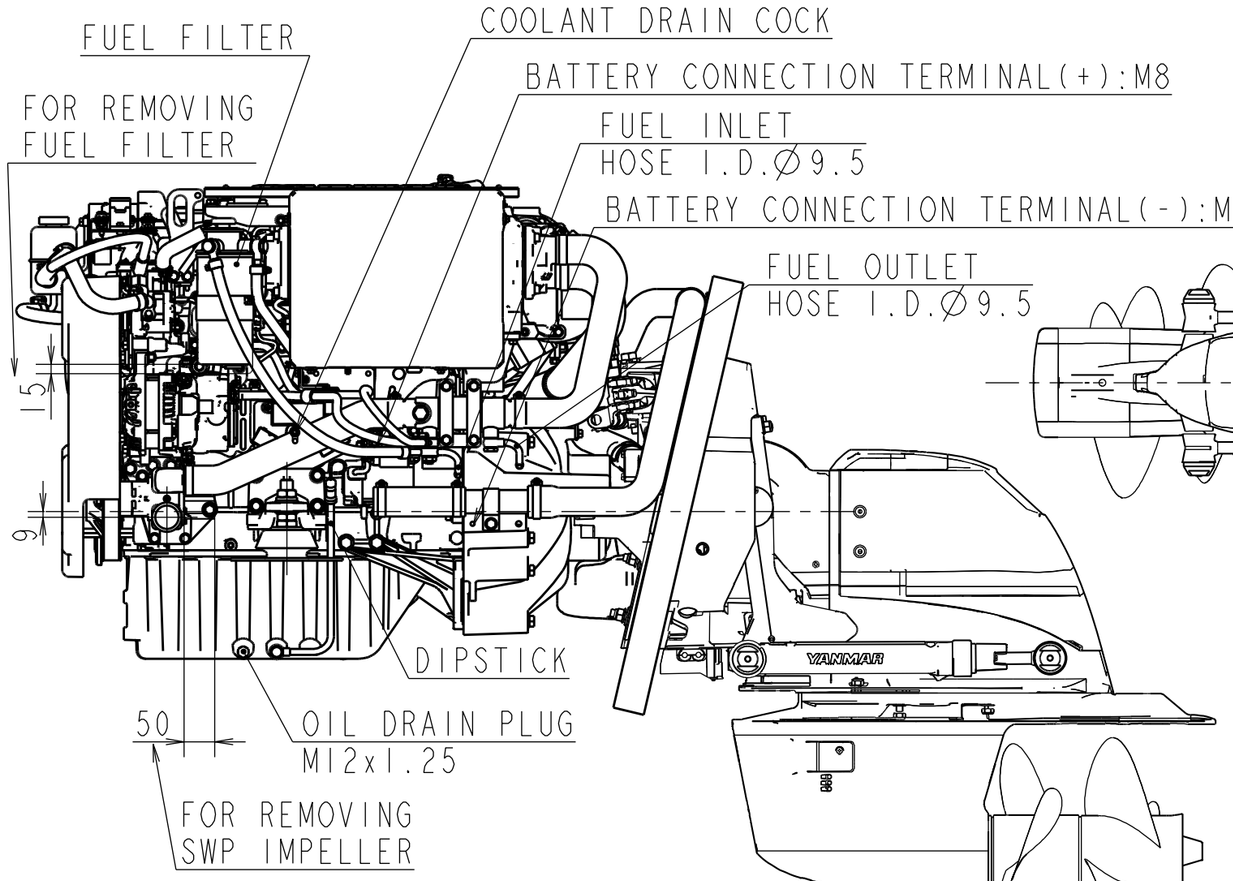
NEED	○	.	PURCHASING SPECIFICATION	.	REQUEST FOR APPROVAL	.	DELIVERY DRAWING	.	INSPECTING STANDARD	.	QC-PROCESS

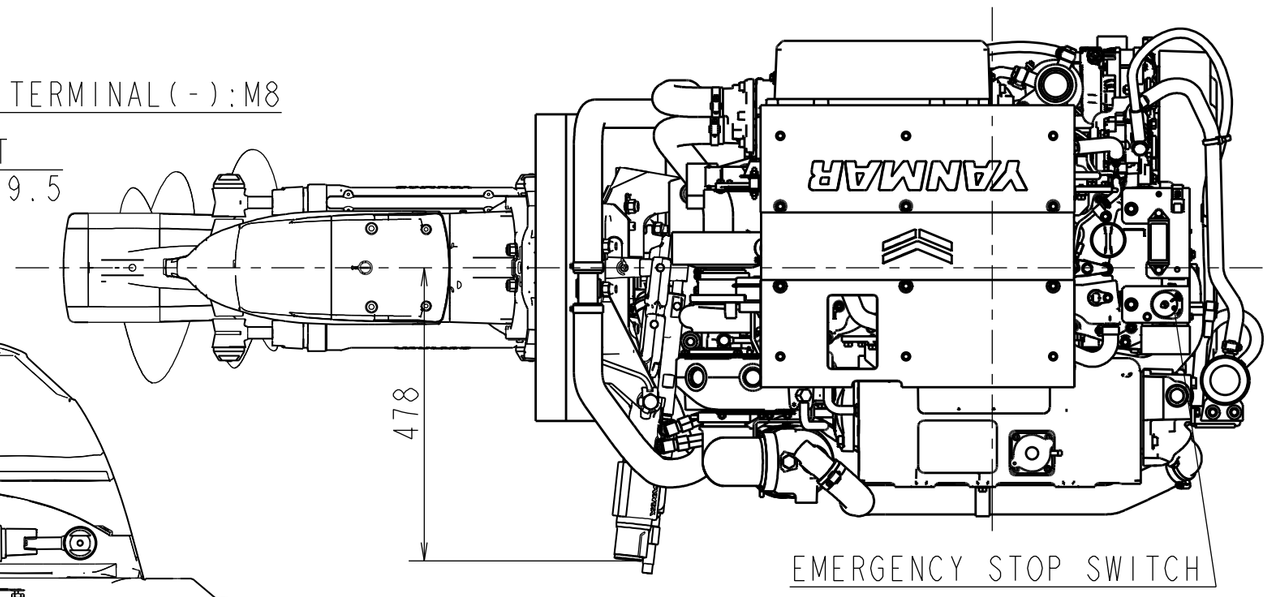
FILE NAME:B2-20674-002X.DRW

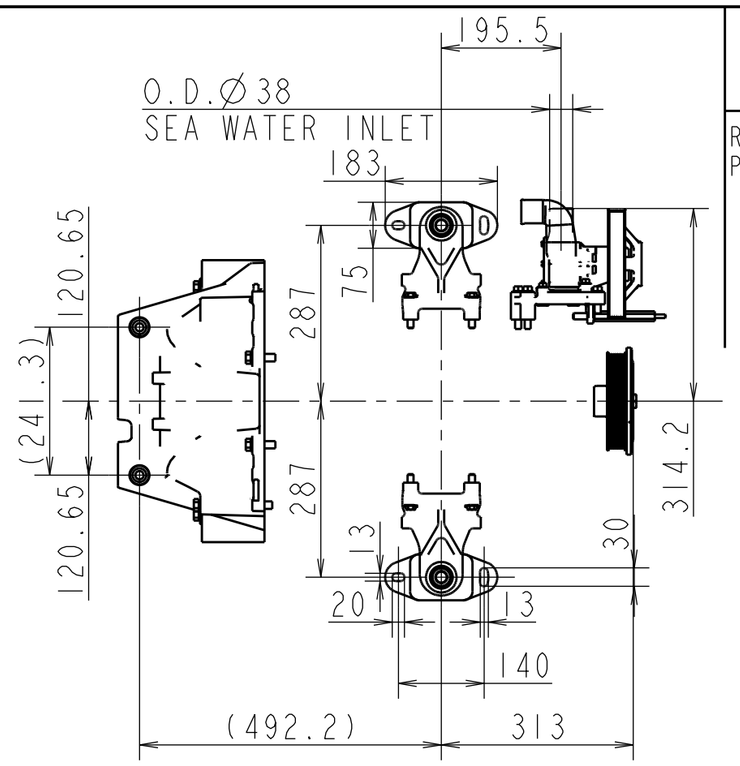
3RD ANGLE PROJECTION

CAREER

RELEASE OF DRAWING FOR MASS PRODUCTION(YDSBD-18013)

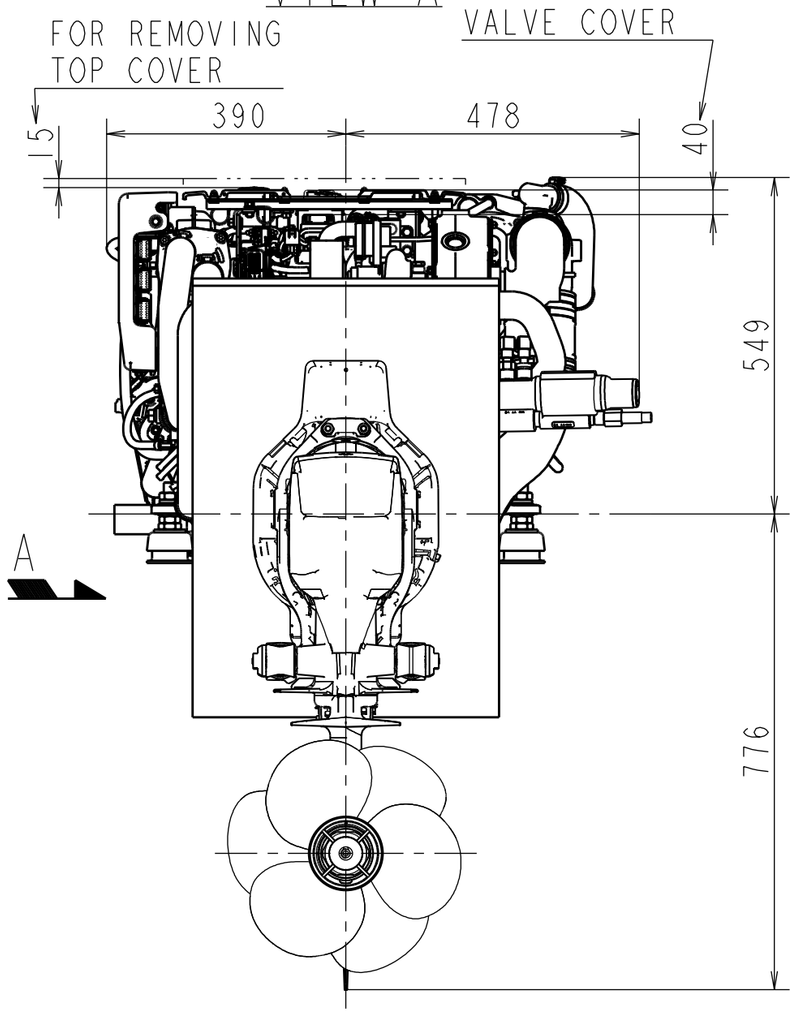


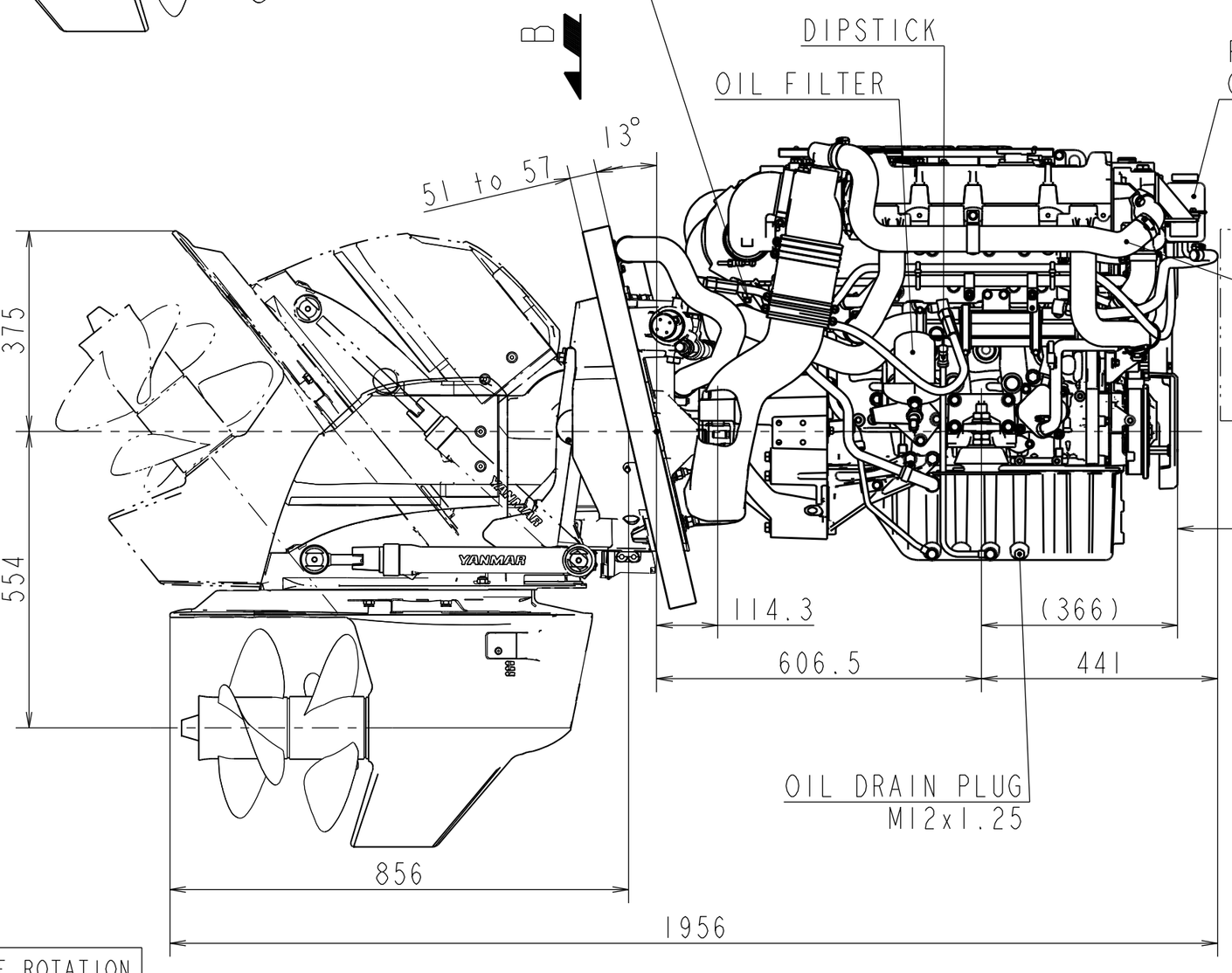


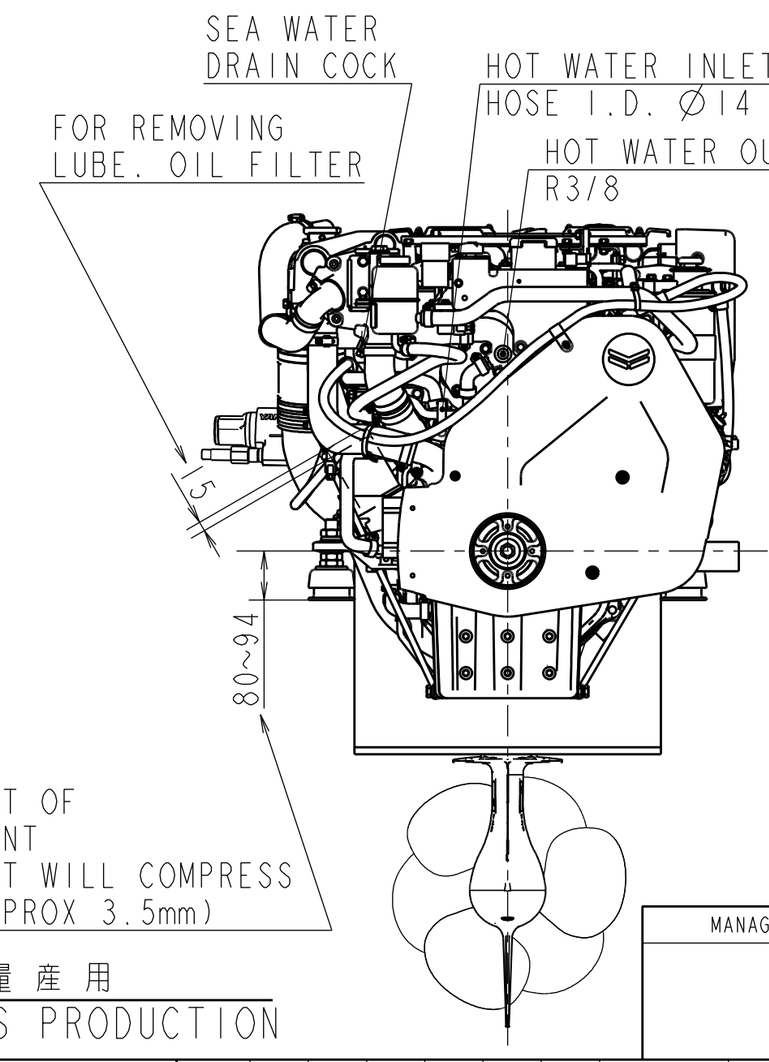


VIEW B

VIEW A FOR REMOVING VALVE COVER







AT FREE HEIGHT OF ISOLATION MOUNT (ENGINE WEIGHT WILL COMPRESS THE MOUNT APPROX 3.5mm)

DRIVE UNIT	REDUCTION			DRY WEIGHT. kg	DIRECTION OF ROTATION
ZT370	1.65	1.78	1.97	100	CONTRAROTATING PROPS

SPECIFICATIONS						
MODEL		4LV150Z	4LV170Z	4LV195Z	4LV230Z	4LV250Z
Continuous Power (ISO8665)kW/min^{-1}		100 / 3392	114 / 3392	130 / 3392	154 / 3683	168 / 3683
Fuel Stop Power	Crankshaft (ISO8665)kW/min^{-1}	110 / 3500	125 / 3500	143 / 3500	169 / 3800	184 / 3800
Engine Mass	kg	Approx.334				
Direction Of Propeller Shaft Rotation		Counter-clockwise				

量産用
FOR MASS PRODUCTION

MANAGER

SEC.MANAGER		MODEL	4LV 250 Z	4LV 230 Z	4LV 195 Z	4LV 170 Z	4LV 150 Z		SCALE	1:10
CHECKED	SPECIALIST	QTY	-	-	-	-	-		MATERIAL	-
DESIGNED	DRAWN	DATE:Y.M.D	NAME	4LV-Z アプリケーション						
阿佐	堀	2018.8.3		4LV-Z APPLICATION (1/2)						

YANMAR
YANMAR CO.,LTD. DEVELOPMENT DIV.

CODE B2-20674-0020

DRAW SIZE A2

3D-CAD

NOTICE

GEOMETRICAL TOLERANCE

KIND OF TOLERANCE		SYMBOL
FORM	STRAIGHTNESS TOLERANCE	—
	CIRCULARITY TOLERANCE	○
	PROFILE OF LINE TOLERANCE	⌒
	FLATNESS TOLERANCE	▱
	CYLINDRICITY TOLERANCE	⌭
	PROFILE TOLERANCE OF SURFACE	⌓
ORIENTATION	PARALLELISM TOLERANCE	//
	PERPENDICULARITY TOLERANCE	⊥
	ANGULARITY TOLERANCE	∠
LOCATION	POSITIONAL TOLERANCE	⌖
	CONTIALITY OR CONCENTRICITY TOLERANCE	◎
	SYMMETRY TOLERANCE	⌯
RUN-OUT	CIRCULAR RUN-OUT TOLERANCE	↗
	TOTAL RUN-OUT TOLERANCE	⌰

NEED	○	.	PURCHASING SPECIFICATION	.	REQUEST FOR APPROVAL	.	DELIVERY DRAWING	.	INSPECTING STANDARD	.	QC-PROCESS

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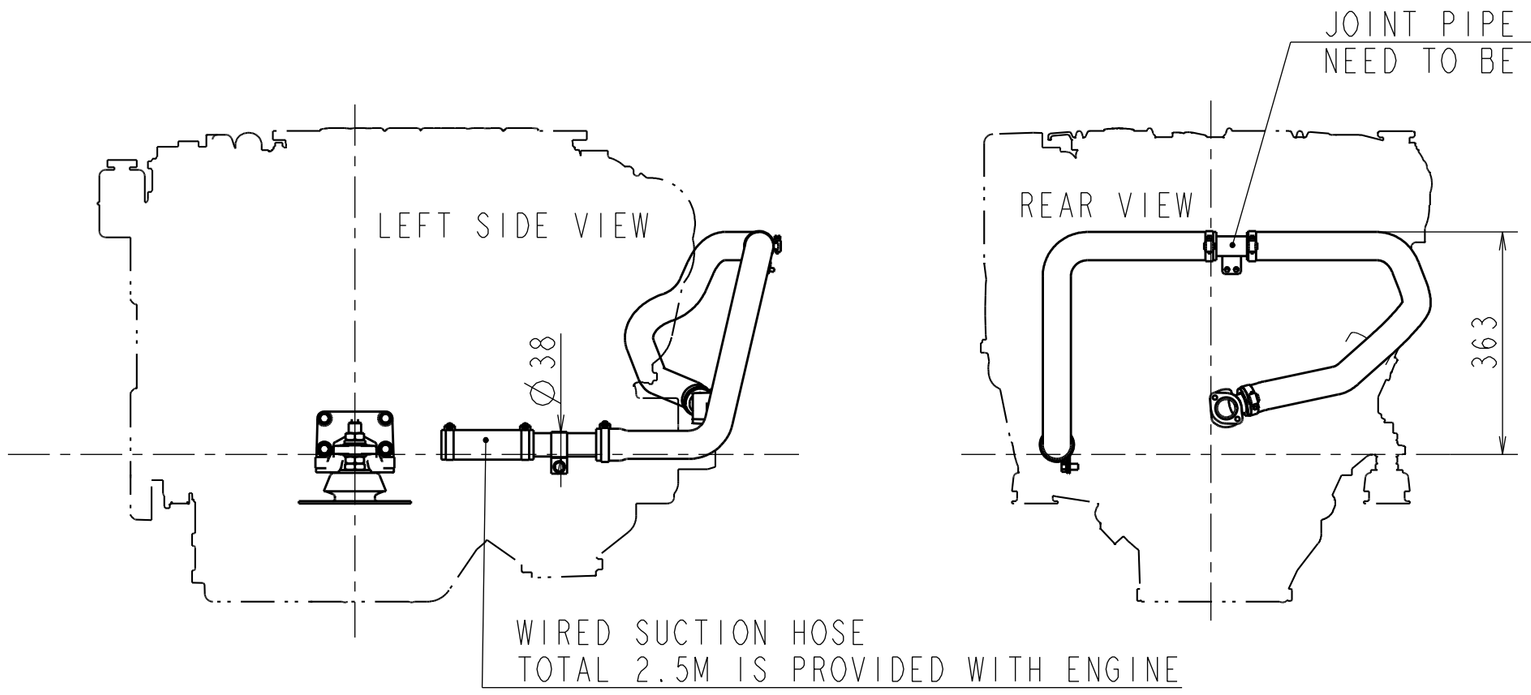
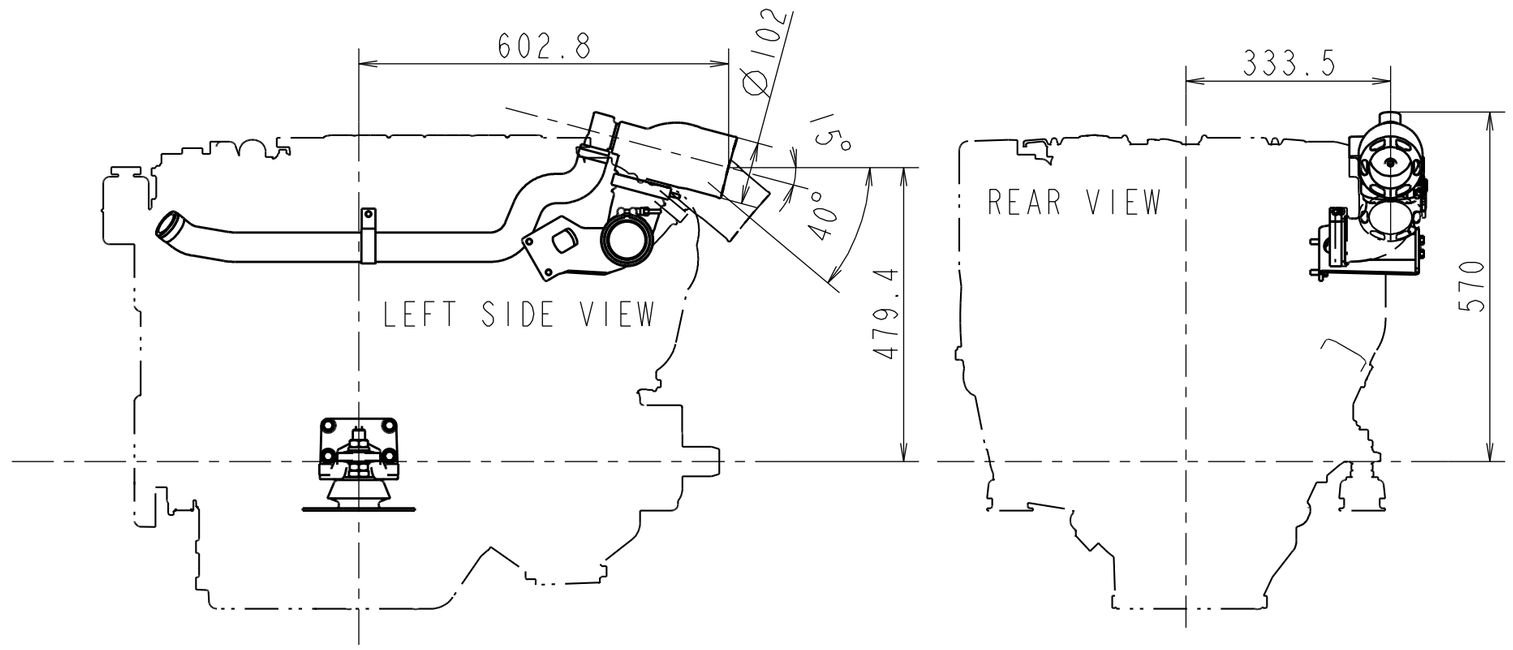
3RD ANGLE PROJECTION

CAREER

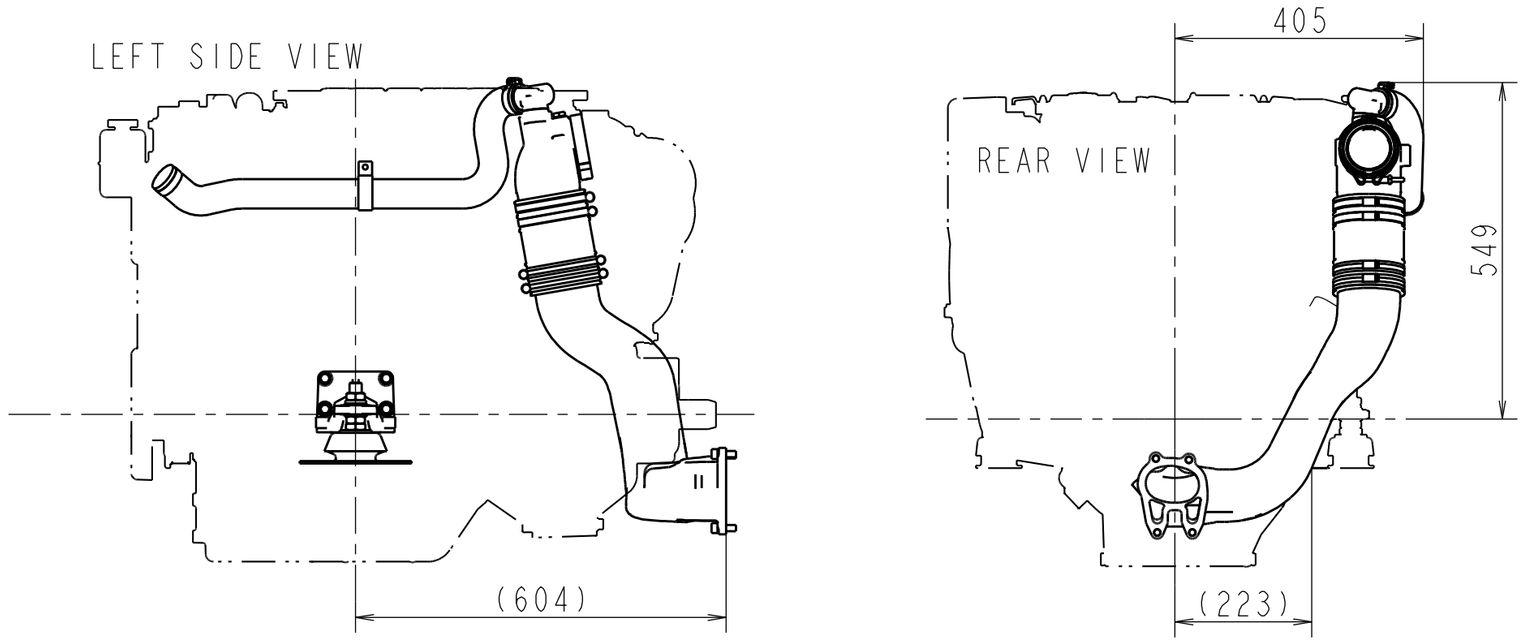
REFER TO (1/2) DRAWING



SEA WATER INTAKE PIPE FROM ZT370 DRIVE(STANDARD)



TRANSOM EXHAUST (OPTION)



DRIVE EXHAUST(STANDARD)

量産用

FOR MASS PRODUCTION

| 3D-CAD | | |