

8LV 320 350 370(Z) (@4000rpm)

Part Description	Qty	Part Number	
Air Filter Element	2	XN199611	
Oil Filter Element	1	119798-35110	
Fuel Filter Element	1	119798-55110	
Oil /Water Separator Element	1	120324-55760	Optional
Oil /Water Separator O-ring	1	123325-35140	Optional
Alternator Belt	1	119798-77350	
Cyl.Head Gasket	1	Refer to Service Manual	
Rocker Cover Gasket RH	1	119798-11240	
Rocker Cover Gasket LH	1	119798-11250	
Impeller	1	119593-42202	
Impeller Gasket	1	24321-000700	
Impeller Plate Screws	4	26113-060122	
Thermostat	1	119773-49550	
Thermostat Gasket	1	119798-48360	
Injector	8	119798-53010	
Injector Nozzle	N/A	Complete Injector Only	
Std Alternator	1	119798-77200	
Starter Motor	1	119798-77010	
Anode	1	119574-18790	

Technical Info

Oil Pan Capacity (Ltr)	10.0
Coolant Capacity (Ltr)	18.8
Suction Valve Clearance (mm)	0.025 - 0.060
Exhaust Valve Clearance (mm)	0.035 - 0.070

Torque Tightening

Cylinder Head	80 +90°+90°+90°
Main Bearing M11 x 1.25	35 +90°+90°
Main Bearing M10 x 1.25	60 +90°
Con Rod	35 +90°
FW Bolt	83.0
Injection Valve kgf-cm	102.0

SPECIFICATION MAY CHANGE IN TIME. IF UNSURE PLEASE REFER TO THE SERVICE MANUAL.

Yanmar Engine Oil	15W40-1	1 Ltr
	15W40-5	5 Ltr
	15W40-205	205 Ltr

Yanmar Coolant XLC	COOLANT-1	1 Ltr
	COOLANT-5	5 Ltr
	COOLANT-205	205 Ltr